



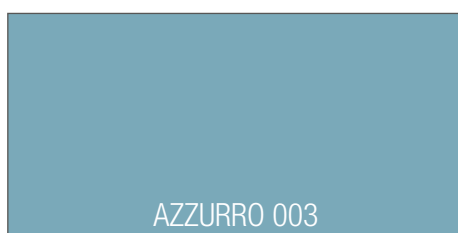
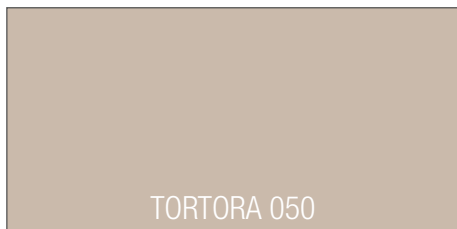
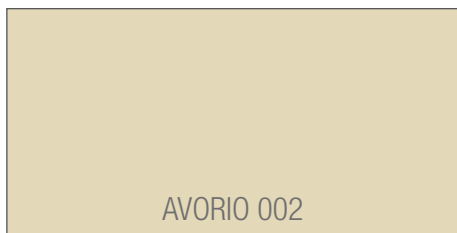
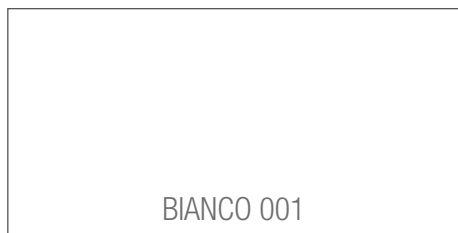
SKY COLLECTION





superior high gloss panels

COLOR RANGE





BLU METAL 024



GIALLO 061



VERDE 010



VERDE OLIVA 031



PAVONE 096



ARANCIO 005



ROSSO 006



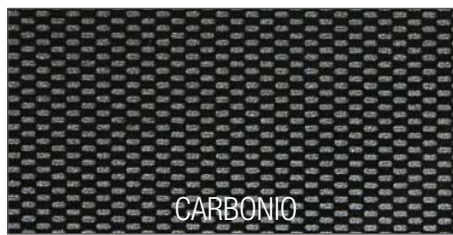
FUCSIA 044



BORDEAUX 011



MELANZANA 036



CARBONIO



CAFFÉ



MOKKA 016



NERO 012

* Denotes Metallic.

Due to the nature of the printing process, the colours and images depicted throughout this brochure may vary compared to the actual products' colour and results achieved. Images and colours are to be used as a guide only.

CHARACTERISTICS & PROPERTIES

Panels or furniture components (door/drawers, finished elements), could be realized using different kind of support: chipboard, MDF, plywood; having the back side same as the front side or plated with shock-resistant polystyrene. In additional is possible to use specific kind of support requested by customer with whom define technical parameters.

Where necessary, surfaces are complete with protective film.

PROPERTIES	SPECIFICATION	METHOD
Gloss Level	> 90%	Viewed at 60°
Mass	13.5kg/m ² 8.0kg/m ²	18mm 9.5mm
Surface Hardness	2H - 3H	Pencil Hardness
Heat Distortion Temperature	85°C	ASTM D648
Service Temperature	70°C	Continuous
Fire Rating	Group 4	A2.4 BCA
Bond Strength	100N (25N min)	AS/NZS 4266.28
Surface Resistance	1.25 MPa (0.9 MPa min)	AS/NZS 4266.7
Stain Resistance	No effect	AS/NZS 4266.25
Steam Resistance	No change after 30 min	AS/NZS 4266.23
Cracking Resistance	No effect	AS/NZS 4266.24
Dry Heat Resistance	No loss of gloss or colour change	AS/NZS 4266.26

EDGE TAPE

A near seamless appearance can be achieved using **SKY** high gloss ABS colour matched edge tape.

Many other contrast and dual colour tapes can be used to achieve a sophisticated and contemporary style.



METALLIC COLOURS

Metallic colours are directional. Take note of the arrows on the protective sheet.

We recommend all metallic panels are positioned with the arrows in one direction to avoid apparent shade or colour variation.

SUPERIOR FEATURES

- Ultra high gloss ripple free surface • UV and colour fade protected • High scratch resistance • Won't chip, crack or delaminate
- Very easy to clean and maintain • Economical and easy to fabricate

APPLICATIONS

- Kitchen Cabinets & Doors • Office Furniture & Partitions • Entry & Passageway Doors • Wall Cladding in Retail Outlets
- Wardrobe Doors • Sofas

CLEANING

Best results are achieved by using a soft cloth or chamois with a non abrasive soap or detergent in warm water.

POLISHING

Minor scratches and scuffs can be easily removed from **SKY** by hand with selected liquid polishes and soft polishing cloths.

ENVIRONMENT

SKY is fully recyclable by mechanical means. **SKY** sheet is manufactured and then laminated without the use of any VOC's or other harmful emissions. **SKY** is hygienic and does not promote bacterial growth or transmission.





respect Simplicity
integrity
trasparenza
PASSION
Perseverance
flexibility
CERTAINTY
future solutions
Commitment

MAKE



MAKE srl
Viale Italia 202/B
31015 Conegliano (TV) - Italy

T. +39 0438 33569
F. +39 0438 1731214

www.makepanels.com
info@makepanels.com